

ABSTRACT OF THE DISCLOSURE

A composite plank (146) having a curved bottom surface (154) made by the method wherein a feed mixture of thermoplastic polymer material and glass fibers are provided to an extruder (10). The extruder compresses the feed mixture to form a thermoplastic/glass melt in the presence of a blowing agent. The melt is extruded through a die (26) to form a strand or extruded length (110) that is further shaped and cooled in an array of calibrators (112). A cutter (142) severs sections of the extruded length (110) to form planks (146).